

CIGARETTE SPECIFICATION

LOUISVILLE
PLAYERS LIGHTS 100 REGULAR 25S SP
BRAND CODE-4170 (STD)

EFFECTIVE DATE: 07/15/91
STANDARD PRODUCTION

CIGARETTE LENGTH	:	99.5	MM	FTC TAR	:	12.0	MG/CIGT	11.5 - 12.4
TOBACCO ROD CIRCUM.	:	24.80	MM					
TOBACCO ROD LENGTH	:	68.0	MM					
FILTER LENGTH	:	31.5	MM					
TIPPING LENGTH	:	36.000	MM					
TOTAL R.T.D.	:	4.70	IN. H2O					
DILUTION TARGET	:	27.0 +/-	5.0 %					

TIPPING PAPER : 72MM X 3200M WHI DCL PPT ECH36 12-883-B LASER PERF.

GLUE ROLLER/
TIPPING INFORMATION : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE PARTS CATALOG -
BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A
: BULK: AJAX 563-6 PVA 61-001-A

SEAM ADHESIVE : AJAX 3654-N PVA 61-016-A
: FULLER WB-3902U PVA 61-444-A

SID. FILLER - PACK O.V.: A4160 - 13.00% PLAYERS LIGHTS REGULAR SP
*** NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION ***

CIGARETTE PAPER /USE UP: 27.00MM X 6700M 27CU/0.6% (KC 100% WOOD) 10-373-A
REPLACE WITH : 27.25MM X 6700M 27CU/0.6% (KC 100% WOOD) 10-403-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

REASON FOR CHANGE : CIGI PAPER PERMEABILITY CHGD TO 19NC; (10-373-A)
: 27.0MM X 6700M 27CU/0.6%(100%WOOD)U/R W/(10-403-A)
: 27.25MM X 6700M 27CU/0.6%(100%WOOD) TO DECREASE
: TAR,BASIC WT PAGE DATED 6-17-91 CURRENT OK TO MIX.

PREPARED BY : ALLYSON M. MILBURN
PREPARATION DATE : 7/02/91

PRINTING DATE : 7/02/91
PRINTING TIME : 15:46:10

APPROVED BY: E. R. Wall

SUPERCEDES SPECIFICATION DATED: 6/17/91

2057682025